

The stamping ink 843 P is a highly pigmented, water-based ink developed especially for marking welding electrodes by using flexographic presses or manual stamping.

**Properties:**

The ink is slow drying, extremely economical and particularly color intensive. Moreover, the stamping ink provides extremely good covering, colour fast prints and its pigments make it temperature resistant up to approx. 600°C.

**Application:**

In addition to welding electrodes, other sintered materials such as ceramic brake disks or ceramic goods can also be marked.

**Drying time:**

~10min (metal)

**Solid substances:**

>25%

**Viscosity:**

low viscosity, ~30sec  
(Ford 4mm cup)

**Stamp material:**

Rubber or photo polymers

**Stamp pad material:**

We recommend primarily only felt plate pads, however Soli plate pads are also suitable. Presses with rubber or photo polymer print blocks and ink reservoir are recommended for automatic printing.

**Thinner/cleaner:**

Thinner 430

**Available standard sizes:**

50ml/g · 250ml/g · 1000ml/g